

RamTough PZ320G6BK11

PC-GF30

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	16	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Other Standards^[S]			
Molding shrinkage, parallel	0.2	%	Producer Method

S: These properties are reported by the producer according standards that are different to our defaults.

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	9000	MPa	ISO 527
Tensile Strength	115	MPa	ISO 527
Strain at break	2	%	ISO 527
Izod notched impact strength, +23°C	11.5	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3.0	mm	-

Other properties	Value	Unit	Test Standard
Humidity absorption	0.1	%	Sim. to ISO 62
Density	1440	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.02	%	-
Mold temperature	60 - 100	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	240 - 250	°C	-
Zone 2	250 - 270	°C	-
Zone 3	280 - 300	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Black

Special Characteristics

Flame retardant, U.V. stabilized or stable to weather

Certifications

RoHS compliant

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa