

**PCG-2300**

PC-GF30

Lotte Chemical Corporation

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.002</b>	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Strength at Yield	<b>127</b>	MPa	ASTM D 638
Flexural Modulus	<b>7358</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>118</b>	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
DTUL @ 264 psi	<b>141</b>	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	<b>1420</b>	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	<b>120</b>	°C	-
Pre-drying - Time	<b>4</b>	h	-
Processing humidity	<b>≤0.02</b>	%	-
Melt temperature	<b>300 - 320</b>	°C	-
Mold temperature	<b>80 - 110</b>	°C	-
Feed temperature	<b>60 - 80</b>	°C	-
Zone 1	<b>280 - 300</b>	°C	-
Zone 2	<b>290 - 310</b>	°C	-
Zone 3	<b>300 - 320</b>	°C	-
Nozzle temperature	<b>290 - 310</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Additives**

Release agent

**Special Characteristics**

High impact or impact modified

**Applications**

Electrical and Electronical, General Purpose

**Regional Availability**

North America, Europe, Asia Pacific