

RamTough RZ300G3GR69

PC-GF15

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	9	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Other Standards^[S]			
Molding shrinkage, parallel	0.2	%	Producer Method

S: These properties are reported by the producer according standards that are different to our defaults.

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	5000	MPa	ISO 527
Tensile Strength	80	MPa	ISO 527
Strain at break	3.5	%	ISO 527
Izod notched impact strength, +23°C	7.6	kJ/m ²	ISO 180/1A
ASTM Data			
Izod Impact notched, 1/8 in	86	J/m	ASTM D 256

Other properties	Value	Unit	Test Standard
Humidity absorption	0.15	%	Sim. to ISO 62
Density	1300	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.02	%	-
Mold temperature	80 - 120	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	230 - 240	°C	-
Zone 2	240 - 260	°C	-
Zone 3	260 - 270	°C	-

Characteristics**Processing**

Injection Molding

Special Characteristics

U.V. stabilized or stable to weather

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa