Panlite® G-3110PH

PC-GF10 — Teijin Chemicals Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	**0.5**	%	ISO 294-4, 2577
Molding shrinkage, normal	**0.5**	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	**3000**	MPa	ISO 527
Stress at break	**65**	MPa	ISO 527
Strain at break	**5**	%	ISO 527
Flexural modulus, 23°C	**3100**	MPa	ISO 178
Flexural strength	**110**	MPa	ISO 178
Charpy impact strength, +23°C	**55**	kJ/m²	ISO 179/1eU
Charpy notched impact strength, +23°C	**6**	kJ/m²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	**123**	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	**130**	°C	ISO 75-1/-2
Vicat softening temperature, B	**134**	°C	ISO 306
Coeff. of linear therm. expansion, parallel	**50**	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	**60**	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	**V-2**	class	IEC 60695-11-10
Thickness tested	**1.7**	mm	-
Burning behav. at thickness h	**HB**	class	IEC 60695-11-10
Thickness tested	**0.4**	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 100Hz	**3.2**	-	IEC 62631-2-1
Relative permittivity, 1MHz	**3.2**	-	IEC 62631-2-1
Dissipation factor, 100Hz	**10**	E-4	IEC 62631-2-1
Dissipation factor, 1MHz	**90**	E-4	IEC 62631-2-1
Volume resistivity	**>1E13**	Ohm*m	IEC 62631-3-1
Surface resistivity	**>1E15**	Ohm	IEC 62631-3-2
Electric strength	**35**	kV/mm	IEC 60243-1
Comparative tracking index	**175**	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	**1270**	kg/m³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	**120**	°C	-
Pre-drying - Time	**>5**	h	-
Melt temperature	**290 - 320**	°C	-
Mold temperature	**80 - 120**	°C	-

Characteristics

Processing
Injection Molding

Applications
Electrical and Electronical

Delivery form
Pellets

Regional Availability
North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Features

Creep Resistance