

**ISOCLEAR® A 10 60 GF10 V0**

PC-GF10

Sirmax S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	<b>10</b>	g/10min	ISO 1133
Temperature	<b>300</b>	°C	-
Load	<b>1.2</b>	kg	-
Molding shrinkage, parallel	<b>0.3</b>	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Yield stress	<b>45</b>	MPa	ISO 527
Yield strain	<b>5</b>	%	ISO 527
Flexural modulus, 23°C	<b>3400</b>	MPa	ISO 178
Charpy impact strength, +23°C	<b>150</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	<b>7</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	<b>7</b>	kJ/m <sup>2</sup>	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Vicat softening temperature, B	<b>145</b>	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>1.6</b>	mm	-
Yellow Card available	<b>yes</b>	-	-
Glow Wire Flammability Index (GWFI)	<b>960</b>	°C	IEC 60695-2-12
GWFI - thickness tested (1)	<b>3</b>	mm	-

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Volume resistivity	<b>1E16</b>	Ohm*m	IEC 62631-3-1
Surface resistivity	<b>1E16</b>	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	<b>1280</b>	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	<b>100 - 120</b>	°C	-
Pre-drying - Time	<b>3</b>	h	-
Melt temperature	<b>270 - 300</b>	°C	-
Mold temperature	<b>80 - 100</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Special Characteristics**

Flame retardant

**Certifications**

RoHS compliant

**Applications**

Electrical and Electronical

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America