

Product Texts

9% Glass Reinforced, Flame Retardant, High Flow

ISO 1043 PC-GF9 FR

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Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	16	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
^[C] Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.6	%	ISO 294-4, 2577
^[C] Density of melt	1090	kg/m ³	-
^[C] Thermal conductivity of melt	0.26	W/(m K)	-
^[C] Spec. heat capacity of melt	1620	J/(kg K)	-
^[C] Eff. thermal diffusivity	1.48E-7	m ² /s	-
^[C] Ejection temperature	144	°C	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	3200	MPa	ISO 527
^[C] Yield stress	65	MPa	ISO 527
^[C] Yield strain	5	%	ISO 527
^[C] Nominal strain at break	15	%	ISO 527

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	145	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	150	°C	ISO 306
^[C] Coeff. of linear therm. expansion, parallel	45	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. 5V at thickness h	5VA	class	IEC 60695-11-20
Thickness tested	3.0	mm	-
Yellow Card available	yes	-	-
^[C] Oxygen index	35	%	ISO 4589-1/-2

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 100Hz	3.1	-	IEC 62631-2-1
^[C] Relative permittivity, 1MHz	3	-	IEC 62631-2-1
^[C] Dissipation factor, 100Hz	9	E-4	IEC 62631-2-1
^[C] Dissipation factor, 1MHz	90	E-4	IEC 62631-2-1
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	>1E15	Ohm	IEC 62631-3-2
^[C] Electric strength	29	kV/mm	IEC 60243-1
^[C] Comparative tracking index	200	-	IEC 60112

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.31	%	Sim. to ISO 62
^[C] Density	1260	kg/m ³	ISO 1183

[C]: CAMPUS

Test specimen production	Value	Unit	Test Standard
ISO Data			
^[C] Injection Molding, melt temperature	300	°C	ISO 294
Injection Molding, mold temperature	100	°C	ISO 294

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	110	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.03	%	-
Melt temperature	270 - 290	°C	-
Mold temperature	70 - 100	°C	-
Zone 1	255 - 265	°C	-
Zone 2	265 - 275	°C	-
Zone 3	270 - 280	°C	-
Nozzle temperature	260 - 270	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

Flame retardant, Heat stabilized or stable to heat

Delivery form

Pellets

Regional Availability

Europe

Additives

Release agent

Other text information

Injection molding

[Injection Molding Recommendations](#)