

CARBEM GFR 5

PC-GF5

Emas Plastik San.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	8	g/10min	ISO 1133
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	3750	MPa	ISO 527
Tensile Strength	60	MPa	ISO 527
Strain at break	6	%	ISO 527
Izod notched impact strength, +23°C	6	kJ/m ²	ISO 180/1A
Shore D hardness	80	-	ISO 7619-1

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	270	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	125	°C	ISO 75-1/-2
Vicat softening temperature, B	145	°C	ISO 306

Other properties	Value	Unit	Test Standard
Density	1300	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding, Other Extrusion