

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	7500	MPa	ISO 527
Stress at break	100	MPa	ISO 527
Strain at break	1.8	%	ISO 527
Charpy impact strength, +23°C	35	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	10	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	140	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	145	°C	ISO 75-1/-2
Vicat softening temperature, B	150	°C	ISO 306
Glow Wire Ignition Temperature (GWIT)	850	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1	mm	-
Glow Wire Ignition Temperature (GWIT)	850	°C	IEC 60695-2-13
GWIT - thickness tested (2)	2	mm	-
Electrical properties			
ASTM Data			
Surface Resistivity	1000	Ohm	ASTM D 257
Volume Resistivity	1000	Ohm*cm	ASTM D 257
Other properties			
Density	1280	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	110 - 130	°C	-
Pre-drying - Time	3	h	-
Melt temperature	275 - 320	°C	-
Mold temperature	100 - 120	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

Europe

Special Characteristics

Increased electrical conductivity