

LATILON 28D G/20-V0

PC-GF

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	6500	MPa	ISO 527
Stress at break	95	MPa	ISO 527
Strain at break	1.8	%	ISO 527
Charpy impact strength, +23°C	40	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	10	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	135	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	140	°C	ISO 75-1/-2
Vicat softening temperature, B	140	°C	ISO 306
Coeff. of linear therm. expansion, parallel	35	E-6/K	ISO 11359-1/-2
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.5	mm	-
Electrical properties			
ISO Data			
Comparative tracking index	150	-	IEC 60112
ASTM Data			
Surface Resistivity	1E12	Ohm	ASTM D 257
Other properties			
Density	1330	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	120 - 130	°C	-
Pre-drying - Time	3	h	-
Melt temperature	270 - 290	°C	-
Mold temperature	100 - 120	°C	-

Characteristics**Processing**

Injection Molding

Features

Low Smoke

Special Characteristics

Flame retardant, Halogen-free

Regional Availability

Europe