

**AKROLOY® PA M 40 natural (2972)**

(PA66+PA6I/6T)-MX40

Akro-Plastic GmbH

<b>Processing/Physical Characteristics</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt volume-flow rate, MVR	25 / *	cm <sup>3</sup> /10min	ISO 1133
Temperature	275 / *	°C	-
Load	5 / *	kg	-
Molding shrinkage, parallel	0.7 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1 / *	%	ISO 294-4, 2577

<b>Mechanical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Modulus	6000 / 5800	MPa	ISO 527
Stress at break	95 / 72	MPa	ISO 527
Strain at break	4 / 15	%	ISO 527
Charpy impact strength, +23°C	130 / N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	115 / -	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	6 / 6	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	5 / -	kJ/m <sup>2</sup>	ISO 179/1eA

<b>Thermal properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melting temperature, 10°C/min	255 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	90 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	105 / *	°C	ISO 75-1/-2

<b>Other properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
Density	1480 / -	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Melt temperature	320	°C	-
Mold temperature	100	°C	-
Injection pressure	75	MPa	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Natural Color

**Features**

Low Warpage

**Applications**

Electrical and Electronical

**Regional Availability**

Europe, Asia Pacific