

LATILON 28D K/20

PC-CF

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.1	%	ISO 294-4, 2577
Molding shrinkage, normal	0.3	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	12000	MPa	ISO 527
Stress at break	130	MPa	ISO 527
Strain at break	1.6	%	ISO 527
Charpy impact strength, +23°C	30	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	8	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	135	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	140	°C	ISO 75-1/-2
Vicat softening temperature, B	145	°C	ISO 306
Coeff. of linear therm. expansion, parallel	10	E-6/K	ISO 11359-1/-2

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	1E12	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1280	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120 - 130	°C	-
Pre-drying - Time	3	h	-
Melt temperature	280 - 300	°C	-
Mold temperature	100 - 120	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Features

Low Smoke