

Product Texts

PA66 Blend with partial aromatic share, 60% glass fiber content and heat stabilizer.
For all kind of injection molding parts with high requirements on strength.

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	21500 / 20500	MPa	ISO 527
Stress at break	260 / 250	MPa	ISO 527
Strain at break	2 / 2	%	ISO 527
Charpy impact strength, +23°C	90 / 90	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	18 / 18	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	260 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	244 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	255 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Volume resistivity	1E12 / -	Ohm*m	IEC 62631-3-1
Electric strength	33 / -	kV/mm	IEC 60243-1
Comparative tracking index	600 / -	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	3.5 / *	%	Sim. to ISO 62
Humidity absorption	1.2 / *	%	Sim. to ISO 62
Density	1680 / -	kg/m ³	ISO 1183

Characteristics

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

Europe