

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.9	%	ISO 294-4, 2577
Molding shrinkage, normal	1.9	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2900	MPa	ISO 527
Stress at break	60	MPa	ISO 527
Strain at break	10	%	ISO 527
Charpy impact strength, +23°C	90	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	2.5	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	70	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	170	°C	ISO 75-1/-2
Vicat softening temperature, B	180	°C	ISO 306

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	1E8	Ohm	ASTM D 257
Volume Resistivity	1E8	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1330	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120 - 130	°C	-
Pre-drying - Time	3	h	-
Melt temperature	240 - 260	°C	-
Mold temperature	60 - 85	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

Europe

Special Characteristics

Increased electrical conductivity