

**POLYshine PBT D201 FB52**

PBT-X52

Polykemi AB

| <b>Processing/Physical Characteristics</b> | <b>Value</b> | <b>Unit</b> | <b>Test Standard</b> |
|--|--------------|-------------|----------------------|
| <b>ISO Data</b>                            |              |             |                      |
| Molding shrinkage, parallel                | <b>0.7</b>   | %           | ISO 294-4, 2577      |
| Molding shrinkage, normal                  | <b>1.0</b>   | %           | ISO 294-4, 2577      |

| <b>Mechanical properties</b>          | <b>Value</b> | <b>Unit</b>       | <b>Test Standard</b> |
|---------------------------------------|--------------|-------------------|----------------------|
| <b>ISO Data</b>                       |              |                   |                      |
| Tensile Strength                      | <b>105</b>   | MPa               | ISO 527              |
| Strain at break                       | <b>4</b>     | %                 | ISO 527              |
| Flexural modulus, 23°C                | <b>12300</b> | MPa               | ISO 178              |
| Charpy notched impact strength, +23°C | <b>6</b>     | kJ/m <sup>2</sup> | ISO 179/1eA          |

| <b>Thermal properties</b>                | <b>Value</b> | <b>Unit</b> | <b>Test Standard</b> |
|--|--------------|-------------|----------------------|
| <b>ISO Data</b>                          |              |             |                      |
| Temp. of deflection under load, 1.80 MPa | <b>202</b>   | °C          | ISO 75-1/-2          |
| Temp. of deflection under load, 0.45 MPa | <b>215</b>   | °C          | ISO 75-1/-2          |

| <b>Other properties</b> | <b>Value</b> | <b>Unit</b>       | <b>Test Standard</b> |
|-------------------------|--------------|-------------------|----------------------|
| Density                 | <b>1840</b>  | kg/m <sup>3</sup> | ISO 1183             |

**Characteristics****Processing**

Injection Molding

**Regional Availability**

Europe, Asia Pacific

**Delivery form**

Granules