

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	80	g/10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	1.6	%	ISO 294-4, 2577
Molding shrinkage, normal	1.7	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	6200	MPa	ISO 527
Tensile Strength	45	MPa	ISO 527
Strain at break	1	%	ISO 527
Flexural modulus, 23°C	6200	MPa	ISO 178
Flexural strength	82	MPa	ISO 178
Charpy impact strength, +23°C	12	kJ/m <sup>2</sup>	ISO 179/1eU

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	225	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	60	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	155	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	69	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	68	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10

Electrical properties	Value	Unit	Test Standard
<b>Other Standards<sup>[5]</sup></b>			
Volume resistivity	4E11	Ohm*m	IEC 61340-2-3
Surface resistivity	5.3E12	Ohm	IEC 61340-2-3

S: These properties are reported by the producer according standards that are different to our defaults.

Other properties	Value	Unit	Test Standard
Humidity absorption	0.1	%	Sim. to ISO 62
Density	1980	kg/m <sup>3</sup>	ISO 1183
Bulk density	1000	kg/m <sup>3</sup>	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 6	h	-
Processing humidity	≤0.02	%	-
Melt temperature	270 - 280	°C	-
Mold temperature	130	°C	-
Zone 1	240 - 270	°C	-

## Characteristics

### Processing

Injection Molding

### Delivery form

Pellets, White

### Special Characteristics

Thermally Conductive

### Applications

Automotive, Electrical and Electronical

### Regional Availability

North America, Europe, Asia Pacific, South and Central America