

**LATISHIELD 75/4-10A**

PBT-MEF(x)

LATI Industria Termoplastici S.p.A.

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Molding shrinkage, parallel	1.9	%	ISO 294-4, 2577
Molding shrinkage, normal	1.9	%	ISO 294-4, 2577

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Modulus	2200	MPa	ISO 527
Yield stress	35	MPa	ISO 527
Yield strain	4	%	ISO 527
Stress at break	30	MPa	ISO 527
Strain at break	100	%	ISO 527
Charpy impact strength, +23°C	30	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	3.5	kJ/m <sup>2</sup>	ISO 179/1eA

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	65	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	165	°C	ISO 75-1/-2
Vicat softening temperature, B	180	°C	ISO 306

<b>Electrical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Surface Resistivity	100	Ohm	ASTM D 257
Volume Resistivity	1000	Ohm*cm	ASTM D 257

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	1420	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	3 - 5	h	-
Melt temperature	240 - 250	°C	-
Mold temperature	70 - 90	°C	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

Europe

**Features**

EMI Attenuation/Shielding