

EMI 1060.7 FR

PBT-MEF(x)

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.01	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	2758	MPa	ASTM D 638
Tensile Strength	55.2	MPa	ASTM D 638
Flexural Modulus	2758	MPa	ASTM D 790
Flexural Strength	89.6	MPa	ASTM D 790
Izod Impact notched, 1/8 in	37.4	J/m	ASTM D 256

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	100000	Ohm	ASTM D 257
Volume Resistivity	10	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1400	kg/m ³	ASTM D 792
Moisture Content	0.03	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	121	°C	-
Pre-drying - Time	4	h	-
Melt temperature	193 - 221	°C	-
Mold temperature	62.8 - 249	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Features

EMI Attenuation/Shielding

Special Characteristics

Increased electrical conductivity, Flame retardant

Regional Availability

North America, Europe, Asia Pacific