

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.005	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	120	MPa	ASTM D 638
Flexural Modulus	8336	MPa	ASTM D 790
Flexural Strength	206	MPa	ASTM D 790
Rockwell Hardness	R 120	-	ASTM D 785
Izod Impact notched, 1/8 in	94	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	0.8	mm	-
Coefficient of Thermal Expansion, MD	40	E-6/K	ASTM D 696
DTUL @ 66 psi	220	°C	ASTM D 648
DTUL @ 264 psi	200	°C	ASTM D 648
Melting Temperature	224	°C	ASTM D 3418

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Dielectric Strength, Short Time	23	kV/mm	ASTM D 149
Dielectric Constant, 1 MHz	3.2	-	ASTM D 150
Arc Resistance	80	s	ASTM D 495

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.05	%	ASTM D 570
Density	1630	kg/m ³	ASTM D 792

Characteristics

Special Characteristics
 Flame retardant, High impact or impact modified

Regional Availability
 North America, Asia Pacific