

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.7	%	ISO 294-4, 2577
Molding shrinkage, normal	2.0	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	1880	MPa	ISO 527
Yield stress	45	MPa	ISO 527
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	8.5	kJ/m ²	ISO 180/1A
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	225	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	55	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Electrical properties			
ISO Data			
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E14	Ohm	IEC 62631-3-2
Other properties			
Density	1280	kg/m ³	ISO 1183
Moisture Content	0.1	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	115	°C	-
Pre-drying - Time	4 - 8	h	-
Melt temperature	250 - 270	°C	-
Mold temperature	80 - 100	°C	-
Zone 1	230 - 240	°C	-
Zone 2	230 - 250	°C	-
Zone 3	240 - 260	°C	-
Nozzle temperature	240 - 260	°C	-
Back pressure	3 - 10	MPa	-

Characteristics

Processing

Injection Molding

Special Characteristics

High impact or impact modified

Delivery form

Pellets, Black

Regional Availability

Europe, Near East/Africa