

Product Texts

Polyether block amide **Pebax® 6333 SA 01 resin** is a thermoplastic elastomer made of flexible polyether and rigid polyamide. This SA grade is suitable for food contact applications.

Main applications:

- Athletic foot wear components
- Fibers
- Note: this grade is not recommended by Arkema for usage in medical applications. For such applications Pebax® SA 01 MED should be used

Packaging:

This grade is delivered dried in sealed packaging (20 or 25 kg bags) ready to be processed.

Shelf Life:

Two years from the delivery. For any use above this limit, please refer to our technical services.

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	307 / 240	MPa	ISO 527
^[C] Yield stress	19 / 18	MPa	ISO 527
^[C] Yield strain	22 / 22	%	ISO 527
^[C] Nominal strain at break	>50 / >50	%	ISO 527
^[C] Charpy notched impact strength, -30°C	- / 20	kJ/m ²	ISO 179/1eA
^[C] Shore D hardness	58 / *	-	ISO 7619-1

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	169 / *	°C	ISO 11357-1/-3
^[C] Vicat softening temperature, B	85 / *	°C	ISO 306

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	1.1 / *	%	Sim. to ISO 62
^[C] Humidity absorption	0.7 / *	%	Sim. to ISO 62
^[C] Density	1010 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	65 - 75	°C	-
Pre-drying - Time	4 - 6	h	-
Melt temperature	230 - 290	°C	-
Mold temperature	25 - 60	°C	-

Characteristics**Processing**

Injection Molding, Other Extrusion

Delivery form

Pellets

Special Characteristics

Light stabilized or stable to light, Heat stabilized or stable to heat

Certifications

Food contact

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Other text information**Injection molding****Processing conditions:**

- Typical melt temperature (Min / Recommended / Max) : 230°C / 260°C / 290°C
- Typical mold temperature : 25 – 60°C
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-6 hours at 65-75°C

Other extrusion**Processing conditions:**

- Typical melt temperature (Min / Recommended / Max) : 210°C / 225°C / 240°C
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-6 hours at 65-75°C