

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0245	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	47	MPa	ASTM D 638
Flexural Modulus	2059	MPa	ASTM D 790
Flexural Strength	79	MPa	ASTM D 790
Rockwell Hardness	R 118	-	ASTM D 785
Izod Impact notched, 1/8 in	74	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Coefficient of Thermal Expansion, MD	120	E-6/K	ASTM D 696
DTUL @ 66 psi	150	°C	ASTM D 648
DTUL @ 264 psi	55	°C	ASTM D 648
Melting Temperature	224	°C	ASTM D 3418

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Dielectric Strength, Short Time	24	kV/mm	ASTM D 149
Dielectric Constant, 1 MHz	3.4	-	ASTM D 150
Arc Resistance	125	s	ASTM D 495

Other properties	Value	Unit	Test Standard
Density	1250	kg/m ³	ASTM D 792

Characteristics

Special Characteristics
High impact or impact modified

Regional Availability
North America, Asia Pacific