

**RamSter PF713RD48**

PBT

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	20.5	g/10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-
<b>Other Standards<sup>[S]</sup></b>			
Molding shrinkage, parallel	1.8	%	Producer Method

S: These properties are reported by the producer according standards that are different to our defaults.

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2550	MPa	ISO 527
Tensile Strength	57	MPa	ISO 527
Yield strain	10	%	ISO 527
Flexural modulus, 23°C	2520	MPa	ISO 178
Flexural strength	86	MPa	ISO 178
Izod notched impact strength, +23°C	4.6	kJ/m <sup>2</sup>	ISO 180/1A

Other properties	Value	Unit	Test Standard
Humidity absorption	0.25	%	Sim. to ISO 62
Density	1310	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-
Mold temperature	70 - 90	°C	-
Feed temperature	40 - 60	°C	-
Zone 1	235 - 255	°C	-
Zone 2	235 - 255	°C	-
Zone 3	240 - 260	°C	-

**Characteristics****Processing**

Injection Molding

**Certifications**

RoHS compliant

**Special Characteristics**

U.V. stabilized or stable to weather

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa