

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	250	cm ³ /10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-
^[C] Molding shrinkage, parallel	1.9	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.9	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2600	MPa	ISO 527
^[C] Stress at break	60	MPa	ISO 527
^[C] Strain at break	5	%	ISO 527
^[C] Charpy impact strength, +23°C	38	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	44	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	2.8	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	2.1	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	225	°C	ISO 11357-1/-3
^[C] Glass transition temperature, 10°C/min	60	°C	ISO 11357-1/-2
^[C] Temp. of deflection under load, 1.80 MPa	57	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	155	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	110	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	100	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 100Hz	3.3	-	IEC 62631-2-1
^[C] Relative permittivity, 1MHz	3.2	-	IEC 62631-2-1
^[C] Dissipation factor, 1MHz	200	E-4	IEC 62631-2-1
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	>1E15	Ohm	IEC 62631-3-2
^[C] Electric strength	15	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.45	%	Sim. to ISO 62
^[C] Humidity absorption	0.2	%	Sim. to ISO 62
^[C] Density	1310	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding, Other Extrusion

Delivery form

Pellets

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa