

**PRL TP-IM-G30**

PBT-GF30

Polymer Resources, Ltd.

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.006</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Strength at Yield	<b>114</b>	MPa	ASTM D 638
Tensile Strength at Break	<b>114</b>	MPa	ASTM D 638
Flexural Modulus	<b>6895</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>133</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
DTUL @ 66 psi	<b>221</b>	°C	ASTM D 648
DTUL @ 264 psi	<b>204</b>	°C	ASTM D 648
<b>Other properties</b>			
Density	<b>1520</b>	kg/m <sup>3</sup>	ASTM D 792
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>116 - 121</b>	°C	-
Pre-drying - Time	<b>3 - 4</b>	h	-
Melt temperature	<b>232 - 260</b>	°C	-
Mold temperature	<b>65.6 - 87.8</b>	°C	-
Zone 1	<b>238 - 254</b>	°C	-
Zone 2	<b>243 - 260</b>	°C	-
Zone 3	<b>249 - 266</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Pellets

**Special Characteristics**

High impact or impact modified, Heat stabilized or stable to heat

**Regional Availability**

North America