

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	15	cm ³ /10min	ISO 1133
Temperature	260	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Tensile Modulus	10000	MPa	ISO 527
Stress at break	130	MPa	ISO 527
Strain at break	3.5	%	ISO 527
Charpy impact strength, +23°C	70	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	9	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	224	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	202	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	222	°C	ISO 75-1/-2
Vicat softening temperature, B	207	°C	ISO 306
Other properties			
Water absorption	0.4	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1500	kg/m ³	ISO 1183

Characteristics

Delivery form

Natural Color

Regional Availability

Europe

Special Characteristics

High impact or impact modified