

**4DUR 9K22130 FRR5H**

PBT-GF30

4Plas

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Molding shrinkage, parallel	<b>0.3</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>1.0</b>	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	<b>11000</b>	MPa	ISO 527
Stress at break	<b>100</b>	MPa	ISO 527
Strain at break	<b>2</b>	%	ISO 527
Izod impact strength, +23°C	<b>35</b>	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C	<b>7</b>	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength Temperature	<b>6</b> <b>-30</b>	kJ/m <sup>2</sup> °C	ISO 180/1A -
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	<b>225</b>	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	<b>200</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>215</b>	°C	ISO 75-1/-2
Vicat softening temperature, B	<b>205</b>	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn. Thickness tested	<b>V-0</b> <b>1.6</b>	class mm	IEC 60695-11-10 -
Burning behav. at thickness h Thickness tested	<b>V-0</b> <b>0.8</b>	class mm	IEC 60695-11-10 -
<b>Electrical properties</b>			
<b>ISO Data</b>			
Volume resistivity	<b>&gt;1E13</b>	Ohm*m	IEC 62631-3-1
Surface resistivity	<b>1E14</b>	Ohm	IEC 62631-3-2
Comparative tracking index	<b>575</b>	-	IEC 60112
<b>Other properties</b>			
Density	<b>1530</b>	kg/m <sup>3</sup>	ISO 1183
Moisture Content	<b>0.08</b>	%	-

**Characteristics****Special Characteristics**

Flame retardant, Halogen-free, Phosphorus-free, Heat stabilized or stable to heat

**Regional Availability**

Europe