

POLYblend 45FS GF20

(PC+ABS)-GF20

Polykemi AB

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	8	g/10min	ISO 1133
Temperature	240	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.3	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	85	MPa	ISO 527
Yield strain	5.5	%	ISO 527
Flexural modulus, 23°C	5700	MPa	ISO 178
Charpy impact strength, +23°C	20	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	20	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	6	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	99	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	107	°C	ISO 75-1/-2
Vicat softening temperature, A	118	°C	ISO 306
Vicat softening temperature, B	105	°C	ISO 306
Coeff. of linear therm. expansion, parallel	32.5	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Yellow Card available	yes	-	-
Glow Wire Ignition Temperature (GWIT)	750	°C	IEC 60695-2-13
GWIT - thickness tested (1)	2	mm	-

Other properties	Value	Unit	Test Standard
Density	1220	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Regional Availability

Europe, Asia Pacific

Delivery form

Granules