

PC/ABS Gebablend T88 GF20

(PC+ABS)-GF20

geba Kunststoffcompounds GmbH

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	22	cm ³ /10min	ISO 1133
Temperature	260	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	6400	MPa	ISO 527
Charpy impact strength, +23°C	35	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	35	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	8	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	8	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	119	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	129	°C	ISO 75-1/-2
Vicat softening temperature, B	130	°C	ISO 306
Other properties			
Density	1290	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Applications

Automotive, Electrical and Electronical