

**Bergadur™ PB40 G20 NC012**

PBT-GF20

Avient Corporation

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Molding shrinkage, parallel	<b>0.8</b>	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Strength	<b>110</b>	MPa	ASTM D 638
Flexural Modulus	<b>6050</b>	MPa	ASTM D 790
Flexural Strength	<b>195</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>90</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
DTUL @ 264 psi	<b>200</b>	°C	ASTM D 648
<b>Electrical properties</b>			
<b>ASTM Data</b>			
Surface Resistivity	<b>1E15</b>	Ohm	ASTM D 257
<b>Other properties</b>			
Density	<b>1420</b>	kg/m <sup>3</sup>	ASTM D 792
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>110 - 130</b>	°C	-
Mold temperature	<b>75 - 95</b>	°C	-
Zone 1	<b>240 - 270</b>	°C	-
Zone 2	<b>240 - 270</b>	°C	-
Zone 3	<b>240 - 270</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

Asia Pacific

**Delivery form**

Natural Color