

MABLEX® 319

(PC+ABS)-GF20

Ravago Group

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	8	g/10min	ISO 1133
Temperature	260	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Stress at break	70	MPa	ISO 527
Strain at break	4	%	ISO 527
Flexural modulus, 23°C	5200	MPa	ISO 178
Izod notched impact strength, +23°C	10	kJ/m ²	ISO 180/1A
Izod notched impact strength	7	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	125	°C	ISO 75-1/-2
Vicat softening temperature, A	142	°C	ISO 306
Vicat softening temperature, B	134	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	-
Burning rate, FMVSS, Thickness 1 mm	35	mm/min	ISO 3795 (FMVSS 302)
Glow Wire Flammability Index (GWFI)	650	°C	IEC 60695-2-12
GWFI - thickness tested (1)	2	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E12	Ohm*m	IEC 62631-3-1
Surface resistivity	1E14	Ohm	IEC 62631-3-2
Electric strength	33	kV/mm	IEC 60243-1
Comparative tracking index	200	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	1270	kg/m ³	ISO 1183

Characteristics**Regional Availability**

Europe