

SPEIN® KP212G15VFBL

PBT-GF15

Kolon Industries

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	18	g/10min	ASTM D 1238
Temperature	250	°C	-
Load	2.16	kg	-
Mold Shrinkage, MD	0.01	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength	74	MPa	ASTM D 638
Flexural Modulus	5590	MPa	ASTM D 790
Flexural Strength	127	MPa	ASTM D 790
Izod Impact notched, 1/8 in	57	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	0.8	mm	-
DTUL @ 66 psi	222	°C	ASTM D 648
DTUL @ 264 psi	204	°C	ASTM D 648
Melting Temperature	225	°C	ASTM D 3418
Other properties			
Density	1430	kg/m ³	ASTM D 792

Characteristics**Delivery form**

Black

Regional Availability

North America, Asia Pacific

Special Characteristics

Flame retardant, Halogen-free