

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.9	%	ISO 294-4, 2577
Molding shrinkage, normal	1.2	%	ISO 294-4, 2577
ASTM Data			
Mold Shrinkage, MD	0.01	mm/mm	ASTM D 955
Mechanical properties			
ISO Data			
Tensile Strength	86	MPa	ISO 527
Flexural modulus, 23°C	5060	MPa	ISO 178
Charpy notched impact strength, +23°C	2.4	kJ/m ²	ISO 179/1eA
Rockwell hardness	R 117	-	ISO 2039-2
ASTM Data			
Tensile Strength	93	MPa	ASTM D 638
Flexural Modulus	5492	MPa	ASTM D 790
Flexural Strength	167	MPa	ASTM D 790
Rockwell Hardness	R 120	-	ASTM D 785
Izod Impact notched, 1/8 in	59	J/m	ASTM D 256
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	224	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	178	°C	ISO 75-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	0.8	mm	-
Coefficient of Thermal Expansion, MD	40	E-6/K	ASTM D 696
DTUL @ 66 psi	215	°C	ASTM D 648
DTUL @ 264 psi	178	°C	ASTM D 648
Melting Temperature	224	°C	ASTM D 3418
Electrical properties			
ASTM Data			
Dielectric Strength, Short Time	26	kV/mm	ASTM D 149
Dielectric Constant, 1 MHz	3.5	-	ASTM D 150
Arc Resistance	120	s	ASTM D 495
Other properties			
Density	1530	kg/m ³	ISO 1183
Water Absorption, 24hr	0.06	%	ASTM D 570
Density	1530	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	3 - 5	h	-
Processing humidity	≤0.02	%	-
Mold temperature	40 - 80	°C	-
Zone 1	245 - 255	°C	-
Zone 2	245 - 260	°C	-
Zone 3	245 - 260	°C	-
Nozzle temperature	250 - 265	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

Flame retardant, U.V. stabilized or stable to weather

Chemical Resistance

Hydrolytically Stable

Applications

Electrical and Electronical

Regional Availability

North America, Asia Pacific