

**RamSter PF333G3WT252**

PBT-GF15

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	15	g/10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-
<b>Other Standards<sup>[S]</sup></b>			
Molding shrinkage, parallel	0.3	%	Producer Method
Molding shrinkage, normal	0.7	%	Producer Method

S: These properties are reported by the producer according standards that are different to our defaults.

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	6000	MPa	ISO 527
Tensile Strength	110	MPa	ISO 527
Strain at break	3.5	%	ISO 527
Flexural modulus, 23°C	5700	MPa	ISO 178
Flexural strength	180	MPa	ISO 178
Izod notched impact strength, +23°C	6.5	kJ/m <sup>2</sup>	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	170	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	210	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Density	1440	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-
Mold temperature	70 - 90	°C	-
Feed temperature	40 - 60	°C	-
Zone 1	245 - 255	°C	-
Zone 2	245 - 255	°C	-
Zone 3	250 - 260	°C	-

**Characteristics****Processing**

Injection Molding

**Certifications**

RoHS compliant

**Delivery form**

White

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa