

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0045	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.017	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength	88.3	MPa	ASTM D 638
Flexural Modulus	4905	MPa	ASTM D 790
Flexural Strength	142	MPa	ASTM D 790
Rockwell Hardness	M 90	-	ASTM D 785
Izod Impact notched, 1/4 in	42.4	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	0.8	mm	-
Coefficient of Thermal Expansion, MD	50	E-6/K	ASTM D 696
DTUL @ 66 psi	220	°C	ASTM D 648
DTUL @ 264 psi	200	°C	ASTM D 648
Melting Temperature	225	°C	ASTM D 3418
Electrical properties			
ASTM Data			
Dielectric Strength, Short Time	20	kV/mm	ASTM D 149
Dissipation Factor, 60 Hz	0.001	-	ASTM D 150
Dielectric Constant, 60 Hz	3.5	-	ASTM D 150
Surface Resistivity	1E13	Ohm	ASTM D 257
Volume Resistivity	1E15	Ohm*cm	ASTM D 257
Arc Resistance	100	s	ASTM D 495
Other properties			
Water Absorption, 24hr	0.04	%	ASTM D 570
Density	1410	kg/m ³	ASTM D 792

Characteristics

Processing

Injection Molding

Applications

Electrical and Electronical

Special Characteristics

U.V. stabilized or stable to weather, Heat stabilized or stable to heat

Regional Availability

Asia Pacific

Chemical Resistance

Solvent Resistance, Oil Resistance