

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	26	cm <sup>3</sup> /10min	ISO 1133
Temperature	250	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.8	%	ISO 294-4, 2577
Molding shrinkage, normal	1.7	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	6800	MPa	ISO 527
Stress at break	105	MPa	ISO 527
Strain at break	3	%	ISO 527
Flexural modulus, 23°C	6500	MPa	ISO 178
Flexural strength	165	MPa	ISO 178
Charpy impact strength, +23°C	30	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	6.8	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	224	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	198	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	216	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	30	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	120	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.3	mm	-
Yellow Card available	yes	-	-
Burning behav. 5V at thickness h	5VA	class	IEC 60695-11-20
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
<b>Electrical properties</b>			
<b>ISO Data</b>			
Relative permittivity, 1MHz	3.7	-	IEC 62631-2-1
Dissipation factor, 1MHz	170	E-4	IEC 62631-2-1
Volume resistivity	3E14	Ohm*m	IEC 62631-3-1
Surface resistivity	4E16	Ohm	IEC 62631-3-2
Electric strength	23	kV/mm	IEC 60243-1
Comparative tracking index	325	-	IEC 60112
<b>Other properties</b>			
Water absorption	0.07	%	Sim. to ISO 62
Density	1570	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	5 - 8	h	-
Mold temperature	60 - 100	°C	-
Zone 1	250 - 270	°C	-
Zone 2	250 - 270	°C	-
Zone 3	250 - 270	°C	-
Nozzle temperature	270	°C	-
Screw speed	80 - 150	rpm	-
Injection pressure	20 - 150	MPa	-

**Characteristics**

**Processing**

Injection Molding

**Special Characteristics**

Flame retardant

**Features**

Low Emission

**Applications**

Automotive, Electrical and Electronical, General Purpose

**Regional Availability**

North America, Europe, Asia Pacific