

NEVIESTER B1 V15

PBT-GF15

Nevicolor S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.7	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	5200	MPa	ISO 527
Stress at break	90	MPa	ISO 527
Strain at break	4	%	ISO 527
Flexural modulus, 23°C	4700	MPa	ISO 178
Izod impact strength, +23°C	20	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	8	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	170	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	200	°C	ISO 75-1/-2
Vicat softening temperature, A	220	°C	ISO 306
Vicat softening temperature, B	200	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	-

Other properties	Value	Unit	Test Standard
Humidity absorption	0.15	%	Sim. to ISO 62
Density	1400	kg/m ³	ISO 1183

Characteristics**Regional Availability**

Europe