

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	25	cm <sup>3</sup> /10min	ISO 1133
Temperature	260	°C	-
Load	5	kg	-
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	7500	MPa	ISO 527
Stress at break	115	MPa	ISO 527
Strain at break	3	%	ISO 527
Charpy impact strength, +23°C	45	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	12	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Vicat softening temperature, B	95	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
<b>Other properties</b>			
Water absorption	0.6	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1250	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Delivery form**

Natural Color

**Regional Availability**

Europe

**Special Characteristics**

Flame retardant