

DURANEX® 3105H

PBT-GF15

Polyplastics

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	108	MPa	ISO 527
Strain at break	3.3	%	ISO 527
Flexural modulus, 23°C	5270	MPa	ISO 178
Flexural strength	170	MPa	ISO 178
Charpy notched impact strength, +23°C	6.6	kJ/m ²	ISO 179/1eA
Rockwell hardness	M 95	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	206	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	40	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	100	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Yellow Card available	yes	-	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	5E14	Ohm*m	IEC 62631-3-1
Electric strength	20	kV/mm	IEC 60243-1

Other properties	Value	Unit	Test Standard
Density	1410	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Mold temperature	70	°C	-
Zone 1	200	°C	-
Zone 2	220	°C	-
Zone 3	240	°C	-
Zone 4	250	°C	-
Injection speed	58	mm/s	-

Characteristics**Processing**

Injection Molding

Regional Availability

Asia Pacific