

**Product Texts**

Common features of Crastin® thermoplastic polyester resin include mechanical and physical properties such as stiffness and toughness, heat resistance, friction and wear resistance, excellent surface finishes and good colourability. Crastin® thermoplastic polyester resin has excellent electrical insulation characteristics and high arc-resistant grades are available. Many flame retardant grades have UL recognition (class V-0). Crastin® thermoplastic polyester resin typically has high chemical and heat ageing resistance.

The good melt stability of Crastin® thermoplastic polyester resin normally enables the recycling of properly handled production waste.

If recycling is not possible, we recommend, as the preferred option, incineration with energy recovery (-24 kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Crastin® thermoplastic polyester resin typically is used in demanding applications in the electronics, electrical, automotive, mechanical engineering, chemical, domestic appliances and sporting goods industry.

**Crastin® CE15315 BK010 is a 15% glass reinforced flame retardant polybutylene terephthalate molding resin. It is recognized as UL94 V-0 at 0.71mm (0.028in).**

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	<b>0.7</b>	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	<b>1.0</b>	%	ISO 294-4, 2577
<sup>[C]</sup> Ejection temperature	<b>170</b>	°C	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>5700</b>	MPa	ISO 527
<sup>[C]</sup> Stress at break	<b>91</b>	MPa	ISO 527
<sup>[C]</sup> Strain at break	<b>2.8</b>	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	<b>23.1</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	<b>21.5</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>5.1</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	<b>5</b>	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	<b>223</b>	°C	ISO 11357-1/-3
<sup>[C]</sup> Glass transition temperature, 10°C/min	<b>55</b>	°C	ISO 11357-1/-2
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>195</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>1.5</b>	mm	-
Yellow Card available	<b>yes</b>	-	-
<sup>[C]</sup> Burning Behav. at thickness h	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>0.7</b>	mm	-
Yellow Card available	<b>yes</b>	-	-

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Density	<b>1490</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Crastin® CE15315 BK010**

PBT-GF15 FR(17)

Celanese

**Processing**

Injection Molding

**Special Characteristics**

Flame retardant

**Delivery form**

Black

**Regional Availability**

North America, Asia Pacific, South and Central America