

RTP 2502 FR
(PC+ABS)-GF15

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.003	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	5516	MPa	ASTM D 638
Tensile Strength	82.7	MPa	ASTM D 638
Flexural Modulus	5516	MPa	ASTM D 790
Flexural Strength	145	MPa	ASTM D 790
Rockwell Hardness	R 118	-	ASTM D 785
Izod Impact notched, 1/8 in	85.4	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	132	°C	ASTM D 648
Other properties			
Water Absorption, 24hr	0.1	%	ASTM D 570
Density	1330	kg/m ³	ASTM D 792
Moisture Content	0.02	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	93.3	°C	-
Pre-drying - Time	4	h	-
Melt temperature	243 - 274	°C	-
Mold temperature	51.7 - 93.3	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Flame retardant