

Product Texts

PBT, reinforced
10% glass fibres
general-purpose injection molding grade

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	4500	MPa	ISO 527
Stress at break	90	MPa	ISO 527
Strain at break	3.8	%	ISO 527
Tensile creep modulus, 1h	4400	MPa	ISO 899-1
Tensile creep modulus, 1000h	2800	MPa	ISO 899-1
Charpy impact strength, +23°C	50	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	45	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	6	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	224	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	205	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	215	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	55	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	120	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	3.6	-	IEC 62631-2-1
Dissipation factor, 1MHz	190	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Electric strength	28	kV/mm	IEC 60243-1
Comparative tracking index	500	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	0.45	%	Sim. to ISO 62
Humidity absorption	0.18	%	Sim. to ISO 62
Density	1370	kg/m ³	ISO 1183

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	240	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294

Characteristics**Processing**

Injection Molding

Delivery form

Pellets

Regional Availability

Europe

Other text information

Injection Molding

PREPROCESSING

Max. Water Content 0,04%

Pre-Drying: 120°C 2-4 Hours

PROCESSING

Melt Temperature 240-260°C

Mould Temperature 80°C