

Product Texts

- (PC ABS)-Blend
- 15% glass fibre reinforced
- flame retardant
- easy flowing
- Vicat/B 120 temperature = 96 °C
- UL recognition 94 V-1 at 1.2 mm and V-0 at 1.5 mm

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	26	cm ³ /10min	ISO 1133
Temperature	240	°C	-
Load	5	kg	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	5500	MPa	ISO 527
^[C] Stress at break	94	MPa	ISO 527
^[C] Strain at break	3	%	ISO 527
Izod impact strength, +23°C	30	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	7	kJ/m ²	ISO 180/1A

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	87	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	92	°C	ISO 75-1/-2
Vicat softening temperature, B	96	°C	ISO 306
^[C] Burning Behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. at thickness h	V-1	class	IEC 60695-11-10
Thickness tested	1.2	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. 5V at thickness h	5VB	class	IEC 60695-11-20
Thickness tested	2.0	mm	-

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 100Hz	3.2	-	IEC 62631-2-1
^[C] Relative permittivity, 1MHz	3.1	-	IEC 62631-2-1
^[C] Dissipation factor, 100Hz	50	E-4	IEC 62631-2-1
^[C] Dissipation factor, 1MHz	70	E-4	IEC 62631-2-1
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	>1E15	Ohm	IEC 62631-3-2

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Density	1280	kg/m ³	ISO 1183

[C]: CAMPUS

Test specimen production	Value	Unit	Test Standard
ISO Data			
^[C] Injection Molding, melt temperature	240	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294
Injection Molding, injection velocity	240	mm/s	ISO 294

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	240 - 270	°C	-
Mold temperature	60 - 80	°C	-
Zone 1	220 - 230	°C	-
Zone 2	225 - 235	°C	-
Zone 3	230 - 240	°C	-
Nozzle temperature	255 - 265	°C	-
Back pressure	5 - 15	MPa	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant, Halogen-free

Delivery form

Black

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa