

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Yield stress	<b>50</b>	MPa	ISO 527
Strain at break	<b>6</b>	%	ISO 527
Flexural modulus, 23°C	<b>3800</b>	MPa	ISO 178
Flexural strength	<b>95</b>	MPa	ISO 178
Izod notched impact strength, +23°C	<b>2.5</b>	kJ/m <sup>2</sup>	ISO 180/1A

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>105</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>150</b>	°C	ISO 75-1/-2

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1480</b>	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>100 - 120</b>	°C	-
Pre-drying - Time	<b>4</b>	h	-
Processing humidity	<b>≤0.04</b>	%	-
Melt temperature	<b>250 - 270</b>	°C	-
Mold temperature	<b>60 - 100</b>	°C	-

**Characteristics**

**Processing**  
Injection Molding

**Additives**  
Release agent

**Special Characteristics**  
High impact or impact modified, Heat stabilized or stable to heat

**Chemical Resistance**  
General Chemical Resistance

**Applications**  
Electrical and Electronical

**Regional Availability**  
North America, Europe, Asia Pacific