

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	8.5	cm ³ /10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Tensile Modulus	21500	MPa	ISO 527
Stress at break	160	MPa	ISO 527
Strain at break	1.4	%	ISO 527
Charpy impact strength, +23°C	45	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	223	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	210	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	220	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	23	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	85	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Electrical properties			
ISO Data			
Volume resistivity	100	Ohm*m	IEC 62631-3-1
Surface resistivity	10000	Ohm	IEC 62631-3-2
Other properties			
Water absorption	0.28	%	Sim. to ISO 62
Humidity absorption	0.1	%	Sim. to ISO 62
Density	1390	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.04	%	-
Melt temperature	250 - 275	°C	-
Mold temperature	60 - 100	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa