

PC/ABS Gebablend T88 GF10

(PC+ABS)-GF10

geba Kunststoffcompounds GmbH

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	22	cm ³ /10min	ISO 1133
Temperature	260	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	4350	MPa	ISO 527
Charpy impact strength, +23°C	38	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	38	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	9	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	9	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	121	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	134	°C	ISO 75-1/-2
Vicat softening temperature, B	130	°C	ISO 306
Other properties			
Density	1230	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Applications

Automotive, Electrical and Electronical