

Establend 0820 GF

(PC+ABS)-GF10

Cossa Polimeri S.r.l.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	8	g/10min	ASTM D 1238
Temperature	260	°C	-
Load	5	kg	-
Mold Shrinkage, MD	0.004	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Break	64	MPa	ASTM D 638
Elongation at Break	4	%	ASTM D 638
Flexural Modulus	3600	MPa	ASTM D 790
Izod Impact notched, 1/8 in	120	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.6	mm	-

Other properties	Value	Unit	Test Standard
Density	1180	kg/m ³	ASTM D 792

Characteristics**Special Characteristics**
High impact or impact modified**Regional Availability**
Europe**Features**
Thermal Stability