

AKROLOY® PARA GF 35 FR grey (8200)

PARA-GF35

Akro-Plastic GmbH

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	14500	MPa	ISO 527
Stress at break	175	MPa	ISO 527
Strain at break	1.9	%	ISO 527
Charpy impact strength, +23°C	45	kJ/m ²	ISO 179/1eU
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	235	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	230	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.4	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	0.4	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (2)	0.8	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (3)	1.6	mm	-
Glow Wire Ignition Temperature (GWIT)	825	°C	IEC 60695-2-13
GWIT - thickness tested (1)	0.4	mm	-
Glow Wire Ignition Temperature (GWIT)	800	°C	IEC 60695-2-13
GWIT - thickness tested (2)	0.8	mm	-
Glow Wire Ignition Temperature (GWIT)	800	°C	IEC 60695-2-13
GWIT - thickness tested (3)	1.6	mm	-
Electrical properties			
ISO Data			
Comparative tracking index	600	-	IEC 60112
Other properties			
Density	1480	kg/m ³	ISO 1183

Characteristics**Special Characteristics**

Flame retardant, Halogen-free, High impact or impact modified

Regional Availability

Europe, Asia Pacific

Features

Creep Resistance