

Product Texts

Product-nomenclature: ISO 16396-PA MACM12 X,GF50,M1H,C12-120

Markets

Automotive

Automotive electr. and electronics, lighting, Cooling and climate control, Powertrain and Chassis

Electricals & Electronics

Electrical appliances, Electrical equipment, Energy distribution,

Mobile phones and other portable devices

Industry & Consumer goods

Heating systems, Housewares, Hydraulics & Pneumatics, Mechanical Engineering, Medical devices,

Power transmission, Tools & Accessories

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.1 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.1 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	13000 / 12500	MPa	ISO 527
^[C] Stress at break	170 / 160	MPa	ISO 527
^[C] Strain at break	2 / 2	%	ISO 527
^[C] Charpy impact strength, +23°C	65 / 65	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	60 / 60	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	16 / 16	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	15 / 15	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Glass transition temperature, 10°C/min	125 / *	°C	ISO 11357-1/-2
^[C] Temp. of deflection under load, 1.80 MPa	115 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 8.00 MPa	105 / *	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	20 / *	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	80 / *	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E9 / 1E11	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E12	Ohm	IEC 62631-3-2
^[C] Electric strength	40 / 40	kV/mm	IEC 60243-1
^[C] Comparative tracking index	- / 600	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	1.3 / *	%	Sim. to ISO 62
^[C] Humidity absorption	0.6 / *	%	Sim. to ISO 62
^[C] Density	1500 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Delivery form

Granules, Black

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa