

**PermaStat® 2501**

(PC+ABS)-GF

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.0035	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Modulus	3792	MPa	ASTM D 638
Tensile Strength	58.6	MPa	ASTM D 638
Flexural Modulus	3792	MPa	ASTM D 790
Flexural Strength	89.6	MPa	ASTM D 790
Izod Impact notched, 1/8 in	107	J/m	ASTM D 256

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Surface Resistivity	9.9E11	Ohm	ASTM D 257
Volume Resistivity	9.9E10	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1220	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	0.02	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	93.3	°C	-
Pre-drying - Time	4	h	-
Melt temperature	243 - 260	°C	-
Mold temperature	51.7 - 93.3	°C	-
Injection pressure	68.9 - 103	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Special Characteristics**

Anti-static