

INFINO LS-1159

(PC+ABS)-GF

Lotte Chemical Corporation

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	14	g/10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.3	%	ISO 294-4, 2577
ASTM Data			
Melt Flow Index, MFI	14	g/10min	ASTM D 1238
Temperature	250	°C	-
Load	2.16	kg	-
Mold Shrinkage, MD	0.0035	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.0035	mm/mm	ASTM D 955
Mechanical properties			
ISO Data			
Tensile Modulus	4400	MPa	ISO 527
Yield stress	80	MPa	ISO 527
Stress at break	90	MPa	ISO 527
Strain at break	3.3	%	ISO 527
Flexural modulus, 23°C	5000	MPa	ISO 178
Flexural strength	110	MPa	ISO 178
Charpy notched impact strength, +23°C	6	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	6	kJ/m ²	ISO 180/1A
Rockwell hardness	R 120	-	ISO 2039-2
ASTM Data			
Tensile Modulus	4300	MPa	ASTM D 638
Tensile Strength at Yield	78	MPa	ASTM D 638
Tensile Strength at Break	88	MPa	ASTM D 638
Elongation at Break	3.3	%	ASTM D 638
Flexural Modulus	4700	MPa	ASTM D 790
Flexural Strength	120	MPa	ASTM D 790
Rockwell Hardness	R 120	-	ASTM D 785
Izod Impact notched, 1/8 in	59	J/m	ASTM D 256
Izod Impact notched, 1/4 in	59	J/m	ASTM D 256
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	91	°C	ISO 75-1/-2
Vicat softening temperature, B	97	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-1	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	2.0	mm	-
ASTM Data			
UL 94 Flame rating	V-1	-	UL 94
Thickness tested	1.5	mm	-
DTUL @ 264 psi	91	°C	ASTM D 648
Other properties			
Density	1280	kg/m ³	ISO 1183
Density	1280	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.05	%	-
Melt temperature	260	°C	-

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Mold temperature	60 - 80	°C	-
Zone 1	240 - 250	°C	-
Zone 2	260	°C	-
Zone 3	270	°C	-
Nozzle temperature	270	°C	-
Screw speed	50 - 150	rpm	-
Injection pressure	98	MPa	-
Back pressure	0.5 - 2	MPa	-

Characteristics**Processing**

Injection Molding

Applications

Electrical and Electronical

Delivery form

Pellets, Natural Color

Regional Availability

North America, Europe, Asia Pacific